



PC.R0.M20 Valve Series

Hybrid SAE10 Cartridge - 350 Bar

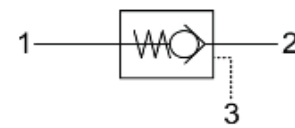
Direct acting check valve

Pilot piston to open



Description & Operation

Normally closed, dual pilot check valve. Cartridge is closed until sufficient pressure is applied on port 1 to reach the bias spring setting, lift the poppet and allow free flow to 2. The valve is normally closed from 2 to 1. When sufficient pressure is applied on port 3, the pilot piston lifts the poppet from its seat and allows flow from 2 to 1. Very limited leakage in the check condition



Hydraulic Symbol

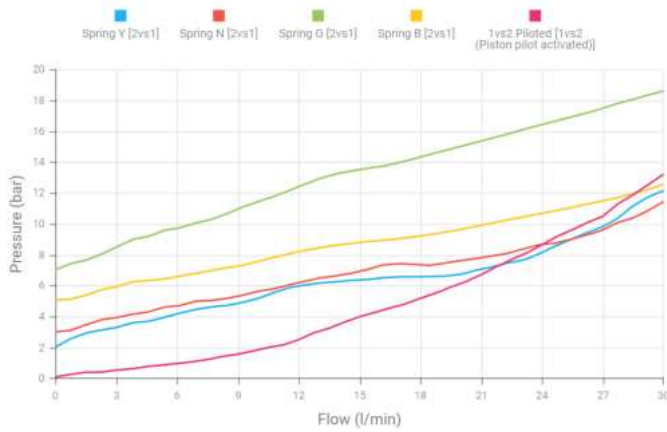


Technical Data

Maximum operating pressure	350 Bar
Maximum flow	30 LPM
Maximum internal leakage	0.10 cm ³ / min @ 10 Bar 0.10 cm ³ / min @ 420 Bar
Pilot Ratio	3.9:1
External component treatment	Zn/Fe - standard (96h) Zn/Ni (720h)
O-ring Temperature Range	-30° C to 110° C (standard sealing NBR - BUNA-N)
Oil Temperature Range	-30° C to 110° C
Fluids	Mineral - based or synthetics with lubricating properties
Viscosities	7.4 to 20 cSt
Filtration	20/18/15 ISO 4406 (maximum filtration admitted)
Orientation	No restrictions
Installation torque	40-45- 24 Nm
Oil testing condition	ISO VG 46 cSt
Seal kit code	SLKT.0104
Weight	0.77kg

Performance Curve

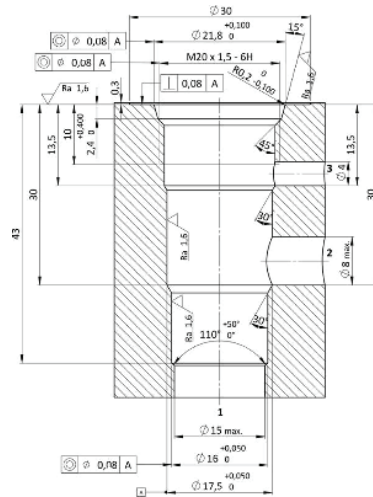
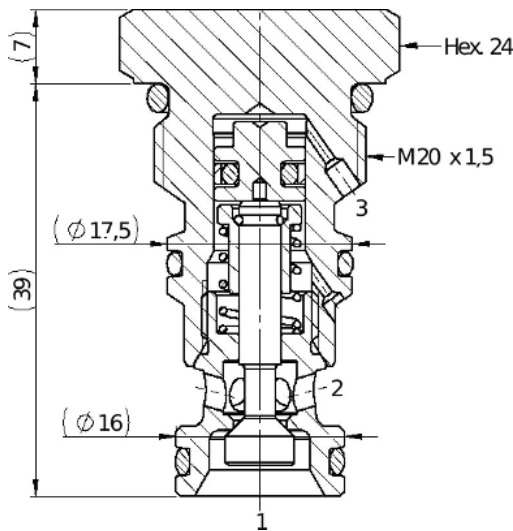
Spring Y



Note:
The performance chart illustrates flow handling capacity for significant spring options. p/Q curves are recorded at Toil = 40°C and 46 cSt.

Dimensional Drawing

Cross Section and Cavity Details



Ordering Code

P **C** • **R** **0** • **S** **1** **0** • **0** • ***** • **0** **0** **0**
 valve basic code

Options
B = Without O-Ring on the pilot piston

Cavity
M20 = 7/8 - 14 UNF with $\phi 15.86$ nose size

Marking
0 = standard factory marking. customized marking can be done upon request

Bias spring
000 = standard configuration

Spring model Code	Cracking Pressure (Bar)	Spring model Code	Cracking Pressure (Bar)
Y	0.5	P	5.0
N	1.0	G	8.0
S	2.5	V	9.0
B	3.0		